

Synthesis of C₆₀ End-Capped Polymers from Azide Functional Polystyrene via Atom Transfer Radical Polymerization

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ABSTRACT: Atom transfer radical polymerization (ATRP) was performed to prepare azide end-functional polystyrene (PSt-N₃) with predesigned molecular weight and narrow polydispersity. Then C₆₀ end-capped polystyrene was synthesized by reacting C₆₀ with PSt-N₃. The UV-VIS, DSC, GPC characterizations indicated that C₆₀ was chemically bonded to the end of polystyrene chain, and the brown powder products, which can be dissolved in THF, CHCl₃, DMF, and so forth, were monoaddition and diaddition according to C₆₀. © 2000 John Wiley & Sons, Inc. *J Polym Sci A: Polym Chem* 38: 4519–4523, 2000

Keywords: atom transfer polymerization; azide; C₆₀; end-capped polymers

INTRODUCTION

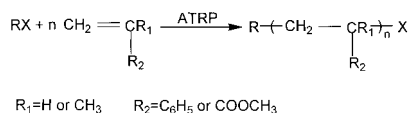
C₆₀-containing polymers have attracted much attention due to the unique properties of the C₆₀ as well as the processability of polymers. Various methods for chemical modification of the C₆₀ have been reported in recent years. The polymeric C₆₀ derivatives, however, were multiaddition or crosslinked according to general methods. Therefore, many attempts have been made for the preparation of C₆₀ end-capped polymers to obtain a well-defined structure: Samulski et al.¹ first reported the preparation of “flagellenes” by reacting C₆₀ with polystyryllithium. Our group² and Fukuda et al.³ reported the addition of C₆₀ onto TEMPOL (4-hydroxy-2,2,6,6-tetramethyl-piperidinyloxy)-terminated polystyrene obtaining monosubstituted and disubstituted C₆₀, respectively. Gnanou and coworkers⁴ also prepared hexa-fullerene stars via hexaazido star-shaped polysty-

rene synthesized by carbocationic polymerization. It is obvious that living/controlled polymerization were involved in these methods to prepare polymer precursors and then polymeric C₆₀ derivatives with well-defined structures were synthesized.

Recently, a new effective and attractive method of living/controlled radical polymerization, atom-transfer radical polymerization (ATRP), was developed rapidly.^{5,6} With the dynamic equilibrium of the halogen atom transfer between dormant polymer chains and ligands, the polymerization of styrene and (meth)acrylate based monomers could be well controlled when ATRP method was used. Based on the mechanism of ATRP (Scheme 1), various end-functional polymers were prepared for different applications.^{7–11} Coessens and Matyjaszewski¹² reported the transformation of the end group of polymers prepared by ATRP from bromine to azide at an amiable reaction condition. Since Hawker¹³ reported a simple and versatile method to prepare C₆₀-styrene copolymers by the cycloaddition reaction of azide polystyrene with C₆₀, it is possible to prepare C₆₀

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**Scheme 1**

end-capped polymers from azide end functional polymers synthesized by ATRP.

In this article, we give a method to prepare C₆₀ end-capped polystyrene (Scheme 2). Predesigned molecular weight and narrow polydispersity bromine-ended polystyrenes were synthesized by ATRP. Then a simple organic reaction was carried to substitute the bromine end group by azide with reacting azide sodium to bromine ended polystyrene. The azide-ended polystyrene was applied to react with C₆₀ to prepare well-defined C₆₀ end-capped polystyrene.

EXPERIMENTAL

Materials

St was vacuum distilled and stored at $-15\text{ }^\circ\text{C}$. CuBr from Shanghai Zhenxin Chemical Reagent Factory was purified according to the published procedure.¹⁴ *N,N',N'',N''',N''''*-pentamethyldiethylenetriamine (PMDETA, 98%) and methyl 2-bromopropionate (2-MBP, 97%) were obtained from Fluka and used without further purification. C₆₀ (99.9%) from Wuhan University, China, was used as received. Sodium azide (NaN₃) was recrystallized from ethanol. All other reagents were used as received.

Synthesis of Bromine-Terminated Polystyrene (PSt-Br) by ATRP

The polymerization was carried out in the bulk of St. A glass tube was charged with St 1 mL (8.70 mmol), CuBr 25.0 mg (0.174 mmol), PMDETA 36.4 μL (0.174 mmol) and 2-MBP 19.4 μL (0.174 mmol). The tube was sealed with a rubber septum and three freeze–vacuum–thaw cycles were performed. Then the tube was placed in an oil bath $110\text{ }^\circ\text{C}$. After a definite time, the tube was removed from the oil bath and the reaction mixture diluted with THF. The solution was filtered through a neutral alumina column to remove the catalyst. Then it was precipitated in methanol and dried under vacuum.

Synthesis of Azide End-Functional Polystyrene (Pst-N₃)

A 1.5-g (0.197 mmol) sample of PSt-Br was weighted into a 25-mL round-bottom flask, 25.7 mg (0.394 mmol) NaN₃ was dissolved in 10 mL DMF and then added into the flask. The solution was stirred and allowed to react at $25\text{ }^\circ\text{C}$ for 8 h. The product was precipitated in methanol and the white precipitate was washed with deionize water three times to remove the unreacted NaN₃, then it was dried under vacuum at $25\text{ }^\circ\text{C}$.

Synthesis of C₆₀ End-Capped Polystyrene

A round-bottom flask equipped with a spiral condenser was charged with PSt-N₃ 1.00 g (0.131 mmol), C₆₀ 113.2 mg (0.157 mmol) and then chlorobenzene was added. The flask was immersed in an oil bath at $130\text{ }^\circ\text{C}$. After refluxing for 48 h, the reaction mixture was evaporated and was purified by reprecipitation with a toluene (solvent)/*n*-hexane (nonsolvent) system. The final product was brown powder and was dried under vacuum.

CHARACTERIZATION

UV-VIS spectra were taken on a HITACHI U-3000 Spectrophotometer. GPC measurements were carried out using a HP series 1100 Chromatograph equipped with Zorbax columns and RI/UV dual-mode detectors. The elution rate of THF was 1 mL/min and standard PSt was used for calibration. A Bruker MSL300 NMR Spectrometer was used for ¹H NMR analysis with CDCl₃ as the solvent. FTIR spectra were obtained using a Magne 550 spectrophotometer. Glass-transition temperatures were measured on a Netzsch DSC 204 differential scanning calorimeter at a heating rate $10\text{ }^\circ\text{C}/\text{min}$.

RESULTS AND DISCUSSION

The typical catalyst system used in ATRP was Rbr/CuBr/2,2-bipyridine. When the bipy system

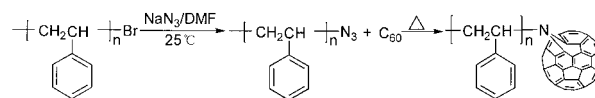
**Scheme 2**

Table I. Results of the PSt by ATRP and the C₆₀ End-Capped PSt

Precursor ^a	$M_n (M_w/M_n)$	Product	$M_n (M_w/M_n)$	M_p ^b	C ₆₀ Content ^c (wt %)
PSt-Br-1	2,400 (1.14)	PSt-C ₆₀ -1	2,800 (1.42)	2,100/5,800	2.34
PSt-Br-2	7,400 (1.13)	PSt-C ₆₀ -2	10,300 (1.25)	8,900/16,600	2.20
PSt-Br-3	12,900 (1.11)	PSt-C ₆₀ -3	16,400 (1.21)	14,500/28,600	1.24
PSt-Br-4	24,000 (1.11)	PSt-C ₆₀ -4	26,000 (1.36)	25,100/56,800	0.38

^a The bulk ATRP of St was performed at 110 °C with 2-MBP/CuBr/PMDETA = 1/1/1.^b Molecular weight values at the peaks of the GPC traces.^c Calculated on the basis of the absorbance at 330 nm.

was performed in the bulk polymerization of St by ATRP, the living polymer can be achieved successfully with predetermined molecular weight and narrow polydispersity. The polymerization rate, however, was relatively slow. In this work, we applied PMDETA, an inexpensive simple amine, as the ligand for CuBr, instead of 2,2-bipyridine, in the synthesis of PSt-Br to accelerate the polymerization.¹⁵ Table I shows a series of PSt-Br with different molecular weights that were prepared using the catalyst system 2-MBP/CuBr/PMDETA with a constant mol ratio of 1/1/1. After 8 h polymerization, conversions of monomer St were up to 90% and quite low polydispersities ($M_w/M_n = 1.1$ – 1.2) of these PSt-Br indicate the polymerization reactions were well controlled on the simple amine ligand system for ATRP.

Bromine-terminated polystyrene (PSt-Br) was reacted with excessive sodium azide in DMF at 25 °C to prepare the azide-terminated polystyrene (PSt-N₃). When the complete substitution of the bromine end group by the azide was observed, the product was precipitated in methanol and washed with a large quantity of deionized water to remove the unreacted NaN₃. The ¹H NMR spectra show the methine proton of the —CH(Ph)—Br ($\sigma = 4.4$ ppm) had completely disappeared and that of the —CH(Ph)—N₃ ($\sigma = 3.9$ ppm) appeared clearly. The strong band at 2094 cm⁻¹ for the azide group give another evidence of the successively replace of the N₃ at the end of the polystyrene. The white powder of PSt-N₃ products was dried under vacuum at 25 °C to avoid the crosslinking reaction.

Wudl¹⁶ first reported the addition of azide group to C₆₀, which provided an excellent method for the preparation of C₆₀ derivatives. Hawker applied this cycloaddition reaction to synthesize *on-chain* polymeric C₆₀ derivatives. Here we perform the method for preparation C₆₀ end-capped

polystyrene with definite structure. The PSt-N₃ and C₆₀ were dissolved in chlorobenzene and refluxing at 130 °C for 48 h. The final products purified with a toluene/hexane reprecipitation system are brown-colored powder, and can be easily dissolved in various organic solvents such as CHCl₃, THF, DMF, etc. Figure 1 shows the UV-VIS spectra of PSt-C₆₀ in comparison to those of PSt-Br and C₆₀ in CH₂Cl₂. The PSt-Br has only one absorption at 256 nm, while the absorption peaks of C₆₀ situated at 228, 257, and 330 nm.¹⁷ Different from the PSt-Br precursor, the spectra of PSt-C₆₀ are similar to that of C₆₀, which shows that the C₆₀ actually reacted with PSt-N₃, and was covalent bonded into the polystyrene. The C₆₀ contents in the PSt-C₆₀ can be calculated based on the absorbance of the peak at 330 nm.¹⁸ The results listed in Table I indicate that the C₆₀ contents in PSt-C₆₀ increase with decreasing the M_n of the PSt-Br, and it is the way we expected to control the contents of C₆₀ in Pst-C₆₀.

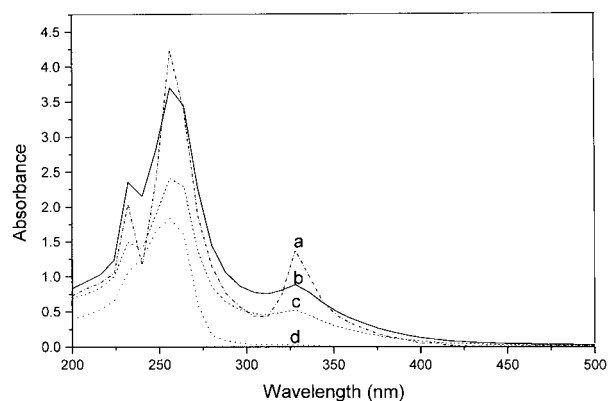


Figure 1. UV-VIS spectra of (a) C₆₀ (1.4×10^{-5} g/mL), (b) PSt-C₆₀-2 (4.04×10^{-4} g/mL), (c) PSt-C₆₀-3 (4.28×10^{-4} g/mL), and (d) PSt-Br-2 (6.04×10^{-4} g/mL) in CH₂Cl₂.

Figure 2 shows the DSC curves of the PSt-C₆₀ and their precursors PSt-Br. According to the curves, only one glass-transition temperature was observed in each case of PSt-C₆₀ and T_g of increased from 76.9 to 83.4 °C, from 92.4 to 102.7 °C, and from 102.2 to 103.2 °C, respectively. This result can also demonstrate that C₆₀ is chemically bonded into the polystyrene chain.

Gel Permeation Chromatography (GPC) measurements were carried out with IR and UV (254 and 330 nm) detector. The M_n of the PSt-C₆₀ products raised slightly, compared with their PSt-Br precursors and the polydispersities are also broader (Table I). The GPC traces of PSt-Br-2 and PSt-C₆₀-2 were shown in Figure 3, respectively. The PSt-Br-2 precursor can only be detected at 254 nm, while the PSt-C₆₀-2 can be detected at 254 and 330 nm. The GPC trace of PSt-C₆₀-2 detected at 330 nm strongly confirms the covalent-banded C₆₀ to the polystyrene because only the C₆₀ moiety in the PSt-C₆₀ can be detected at this detector wavelength. Both GPC traces of PSt-C₆₀-2 at 254 and 330 nm have two peaks ($M_p = 8900$ and $M_p = 16,600$), compared with the monopeak in the PSt-Br-2 trace at 254 nm, indicating the C₆₀ end-capped polystyrene are monoaddition and diaddition products, which is constant to our earlier results and the suggestion of Goh et al.¹⁹

CONCLUSION

C₆₀ end-capped polystyrene was successfully prepared by reaction of C₆₀ with predesigned azide end-functional polystyrene prepared based on

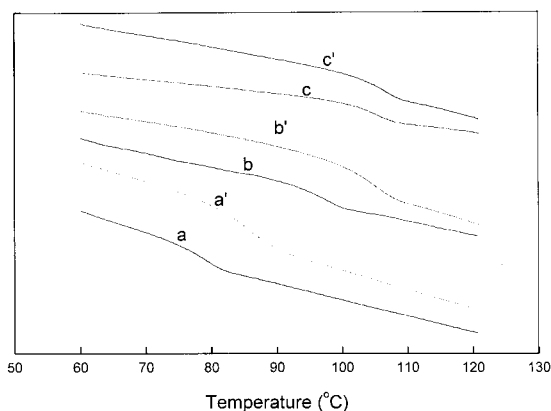


Figure 2. DSC curves of (a) PSt-Br-1, (a') PSt-C₆₀-1, (b) PSt-Br-2, (b') PSt-C₆₀-2, (c) PSt-Br-4, (c') PSt-C₆₀-4.

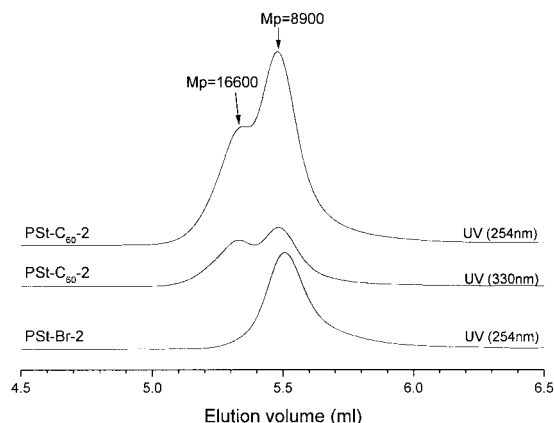


Figure 3. GPC traces of PSt-C₆₀-2 by UV (254 and 330 nm) compared with the trace of PSt-Br-2 by UV (254 nm).

ATRP. The polymeric C₆₀ derivatives can be dissolved in organic solvents, such as THF, CHCl₃, DMF, etc. With this method, it is expected that C₆₀ can be bonded onto the terminals of a variety of polymer chains. Photoconductivity and other properties of C₆₀ end-capped polystyrene are under investigating in our laboratory and the further studies such as the synthesis and characterization of water-soluble C₆₀ end-capped polymers are also going on.

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